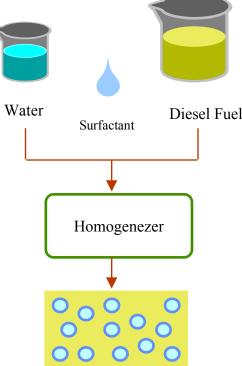


What are Water - Emulsified Fuels?

 Adding water to diesel dates back to the early 1900's. There are hundreds of patents issued on water-diesel blends.

- Emulsified diesels are defined as emulsions of water in diesel.
- Typically made of 10-20% mass/mass water mixed with specific additives.



How do emulsified diesels work? And with what results?

- Water in diesel yields the following effects:
 - Water vaporization increases fuel dispersion in the form of smaller droplets.
 - Contact surface between fuel and air is increased.
 - Combustion is more efficient.
- Net results:
 - Reduces combustion temperature peaks (lowers NOx).
 - Particulate formation is reduced (lowers PM).

What are the benefits?

- Lower emissions:
 - Up to 25% NOx reduction.
 - Up to 60% PM reduction.
 - Up to 80% smoke reduction.
 - Up to 5% CO₂ reduction.
- Better lubricity.
- Increased thermal efficiency.

Emulsified diesel is only emission-control fuel technology that simultaneously lowers both PM and NOx.

Qualification of emissions reduction advantages.

- The magnitude of the emissions reductions advantage from emulsified diesels is a function of:
 - Engine type,
 - Operating conditions,
 - Properties of the baseline diesel fuel, and
 - Properties of the diesel fuel that is blended into the emulsion.

Emulsified fuel applications

- On-Road
 - Public fleets.
 - Mass transit fleets.
 - Private fleets.
 - Garbage collection fleets.
 - Off-Road
 - Marine engines.
 - Locomotives.
 - Power generation.
 - Construction equipment.
 - Other
 - Large institutional combined heat sites (apartment complexes, hospitals, universities, etc).
 - Industrial boilers.

Q & A

THANK YOU